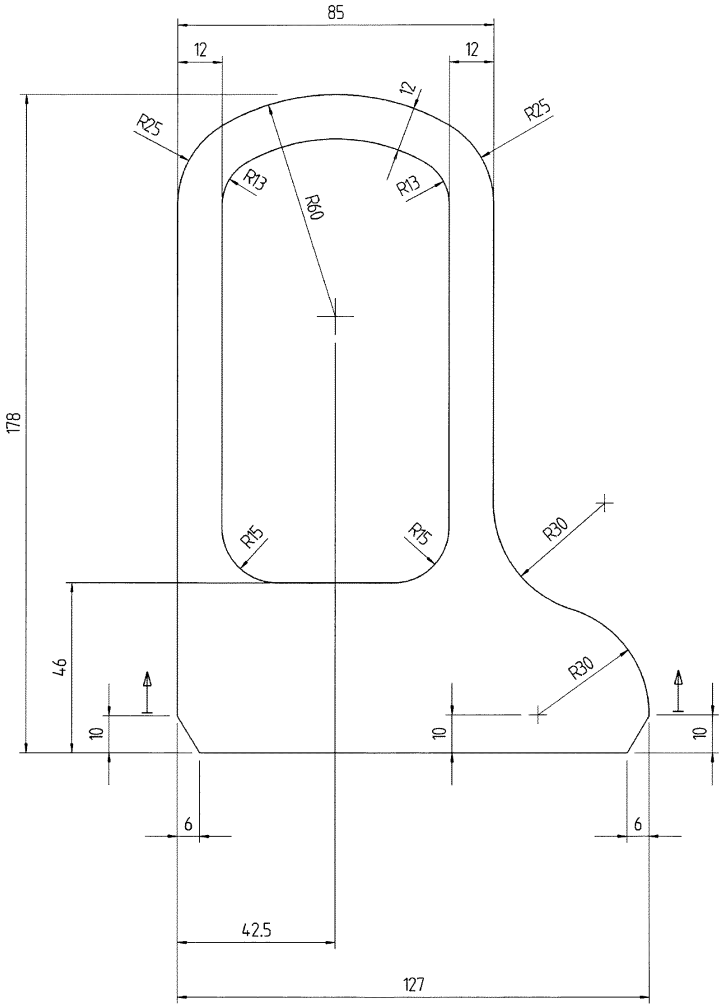

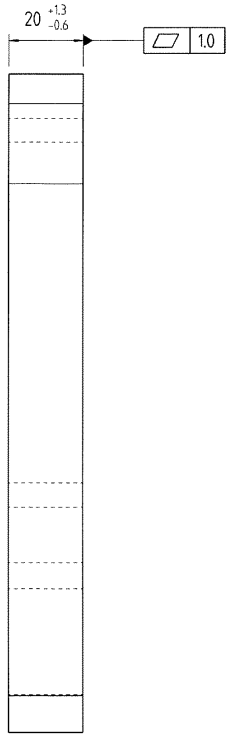

PŘEKLAD
dne: 08. 11. 2012
PROVEDL

27-11-2012
ARCHIV

2

NZ 12/00846

outline length WN 10535		
outer	549	mm
inner	330	mm

Autogenous flame cutting WN 10 572				
Thickness of the cut	≤ 20	> 20 ≤ 40	> 40 ≤ 60	> 60 ≤ 100
Rectangularity Inclination	1,0	1,4	1,8	2,2
Surface roughn. R_z	100	160	160	250
all possible cuttingtool entries marked by:				

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
oil-free / free of grease	X
oiled	...
oiling permissible	...
alternatively identify condition at time of delivery with an X	

First angle projection

General tolerance (GT) in mm

Size range	> 30 ≤ 30	> 120 ≤ 120	> 400 ≤ 400	> 1000 ≤ 1000
GT coarse				
L	1	2	2	3	4
◁	1	2	4	6

Lengths (L) and angle (⊥ ∠)= ± GT

Tolerance Symbols ISO 1101

○	roundness	=1/2a-Tol
⏥	straightness/flatness	= GT
◎	concentricity/run out	= GT
⌯	symmetry	= GT
//	parallelism	= GT
⌖	position	= GT

Languages: en

Index	alteration	Change no	Fit	Toler.
06	threads deleted,outline changed	T45984		

Inspection dim. ⬭ Auxiliary dim. ( )

	Date	Name
Drawn	18.9.2012	M.Bihn
Checked	18.9.2012	A.Blattner
Authd	19.9.2012	B.Cajan
M.check.	12.10.2012	E.Matzander

Material: S355J2+N
Blank no:
Weight: in Kg 1,44
Title: plate 1st stage frame
PROD.
Scale 1:1
Drawing number / / 15014462166
Sheet: 1 of: 1
Repl. Orig.
!Released 6 15014462166d001 A2